

# EMSEAL AST Hi-Acrylic

## Metal Roof & Building Sealants



### Product Description:

AST is a self-adhering tape seal made from resilient, open-cell polyurethane foam impregnated with a water-based acrylic-modified asphalt emulsion and then compressed to a sealing density level appropriate to the application. Typically, higher compression levels are required for watertightness in water run-off applications; lower compression can be used, for example, for snow seals at roof ridges.

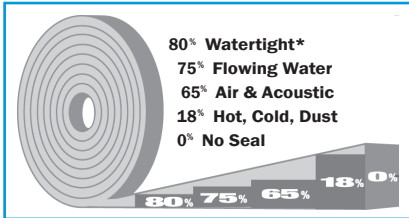
AST replaces and outperforms liquid and butyl-tape sealants as well as closed-cell and unimpregnated open-cell foam closures.

### Product Uses:

AST sealant tape is used to seal out dust, air, wind-driven snow, and moisture through joint details in metal buildings and roofs. AST is ideal as a filler in expansion/compression joints subject to movement from thermal expansion and contraction, and as a gasket in mechanically fastened, non-moving applications such as lap seams. AST is suitable for use against metal, plastic, wood, concrete, and other materials common in metal building structures.



### Compression Levels



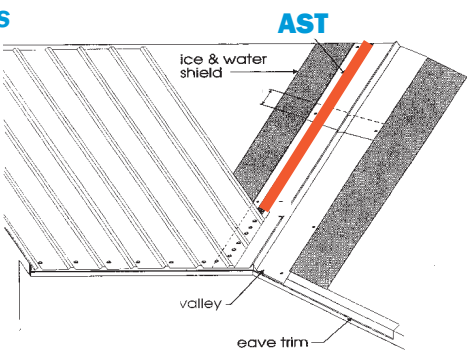
Higher levels of compression offer greater protection

\* Watertight up to 5 PSF per ASTM E-331 modified to run 24 hours instead of standard 15 minutes. This equates to a 1-inch standing head of water for 24 hours without leakage.

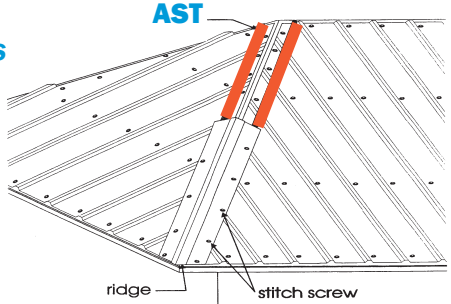
### Product Features:

- Will not dry out and become hard and brittle
- UV-stable
- Highly resistant to bugs and vermin
- Will not extrude from between joints like caulk or butyl tapes
- Conforms to contours and fills gaps
- Maintains a seal during thermal expansion and contraction of building panels
- Excellent compressibility and recovery (minimal compression set)
- Good thermal and sound insulator
- No shrinkage or blow-out due to closed-cell breakage
- Supplied with self-adhesive on one side. After removal of packaging, material begins gradual expansion - more slowly in cold weather than in hot.

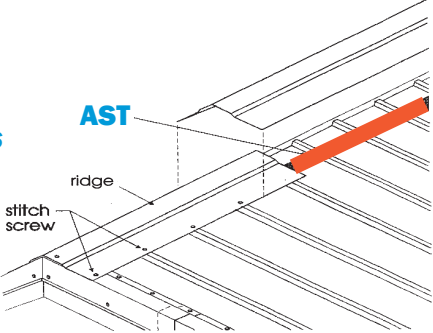
### Valleys



### Hips



### Ridges



To purchase contact us at:  
6476 Highway 135 North, Paragould, AR 72450  
870-586-0703 (office) • 870-586-0643 (fax)  
800-537-4160 (toll free)  
[www.lakeside-fasteners.com](http://www.lakeside-fasteners.com)



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### Filling Voids and Panel Contours

Use AST Hi-Acrylic in all applications where the material will be allowed to expand to fill voids or follow panel contours.

- Ridges, Peaks, Hips
- Valleys, Valley Gutters
- Gables
- Inside/Outside Corners
- Window/Door Jambs
- Eaves

### Gasketing Applications

Use AST Hi-Acrylic in flat-on-flat "gasket" applications where the material will be held at a high degree of compression by fasteners such as clips, screws, etc.

- Lap Seams
- Roof Penetrations, Skylights
- Vents and Louvers
- Base Angles
- HVAC/Utility Curbs

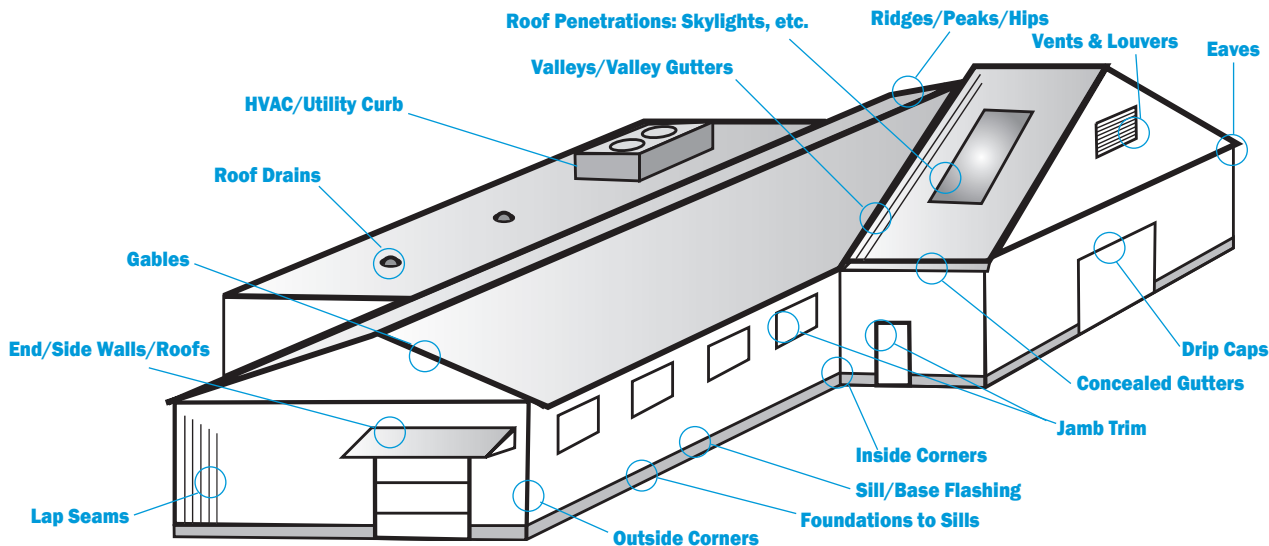


TABLE 1: Typical Physical Properties of AST		
Property	Value	Test Method
Base Material	Open cell, high density, polyurethane foam	N/A
Impregnation	Acrylic-modified asphalt	N/A
Color	Black	N/A
Tensile strength	21 psi min (145 kPa)	ASTM D3574
Elongation - ultimate	150% min	ASTM D3574
Temperature range		ASTM C711
High - permanent	185 °F (85 °C)	
High - short term	203 °F (95 °C)	
Low	-40 °F (-40 °C)	
Softening point	140 °F min (60 °C)	ASTM D816
UV resistance	Excellent	
Mildew resistance	Excellent	
Resistance to aging	Excellent	
Bleeding -40 °F to 180 °F (-40 °C to 85 °C)	None (when compressed down to 20% of uncompressed thickness)	
Compression set 70 °C 50% RH after 72hrs	3% max	ASTM D3574
Thermal conductivity	0.34 Btu. in/hr. ft <sup>2</sup> . °F (0.05 W/m. °C)	ASTM C518
Low temp. flexibility 32 °F to -10 °F (0 °C to -23 °C)	No cracking or splitting	ASTM C711
Water vapor transmission at 25% compression	0.011 perms	ASTM C355-64

### Standard & Custom Sizes Available

The following are the most popular sizes for void-filling applications.

Supplied Size	Expanded Size	Box Quantity	Reels Per Box	Reel Length	Product Code
1/4" x 3/4" (6 x 20mm)	1" x 3/4" (25 x 20mm)	629.76 LF (192m)	32	19.68' (6m)	ASH-25-20-06
1/4" x 1" (6 x 25mm)	1" x 1" (25 x 25mm)	511.68 LF (156m)	26	19.68' (6m)	ASH-25-25-06
5/16" x 3/4" (8 x 20mm)	1 1/4" x 3/4" (30 x 20mm)	419.84 LF (128m)	32	13.12' (4m)	ASH-30-20-04
3/8" x 1 1/4" (10 x 30mm)	1 1/2" x 1 1/4" (40 x 30mm)	262.40 LF (80m)	20	13.12' (4m)	ASH-40-30-04

The following are the most popular sizes for tightly-squeezed gasketing applications.

Supplied Size	Expanded Size	Box Quantity	Reels Per Box	Reel Length	Product Code
3/32" x 3/8" (2.5 x 10mm)	3/8" x 3/8" (10 x 10mm)	1968 LF (600m)	60	32.8' (10m)	ASH-10-10-10
1/8" x 1/2" (3 x 12mm)	1/2" x 1/2" (12 x 12mm)	1640 LF (500m)	50	32.8' (10m)	ASH-12-12-10



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